



Combinatorial Studies of Block Copolymer Interactions with Surfaces

Thomas H. Epps, III

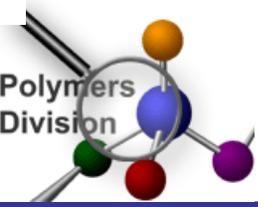


University of Delaware

Chemical Engineering

Polymers Division

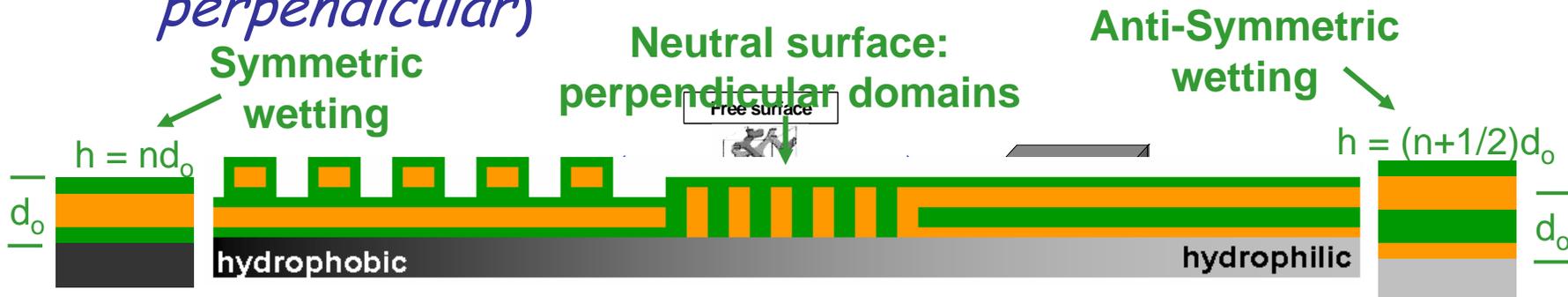
*Materials Science & Engineering Laboratory
National Institute of Standards and Technology*



Polymer Thin Films



- Triblock copolymers potential for designing percolating nanomaterials
- Goal: Explore ability of polymers to accommodate thin film boundary conditions
 - Influence of surface energy on wetting and morphological properties (surface directed structures)
 - Confinement effects on triply-periodic morphologies (absence of preferential alignments: *parallel* or *perpendicular*)



Substrate Surface Energy Gradient

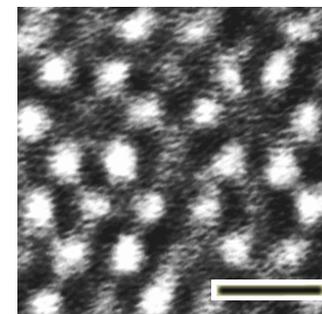
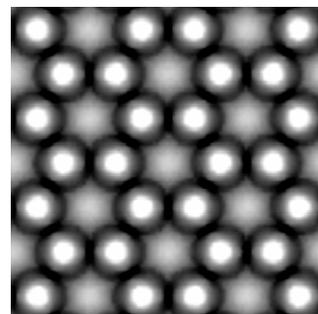
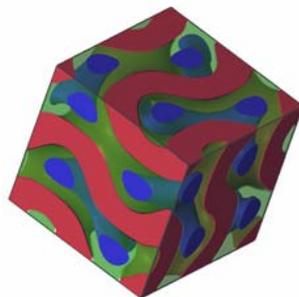
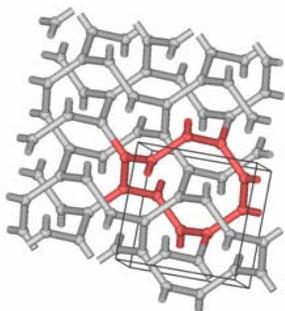
Network Phases

NCMC 2006

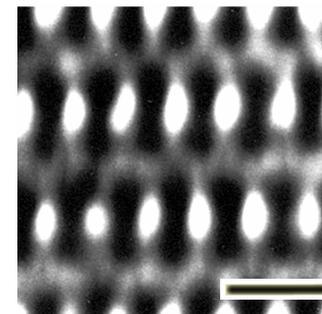
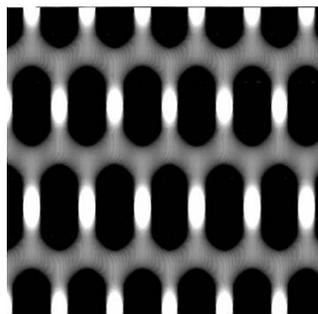
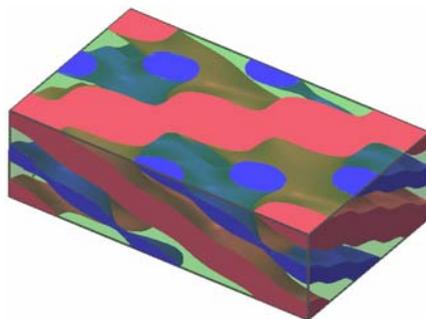
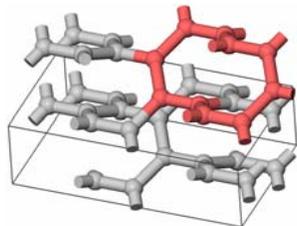
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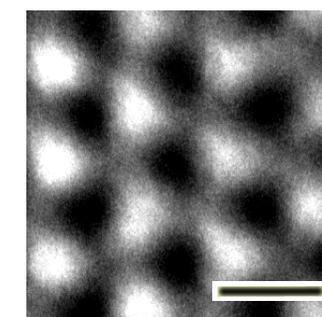
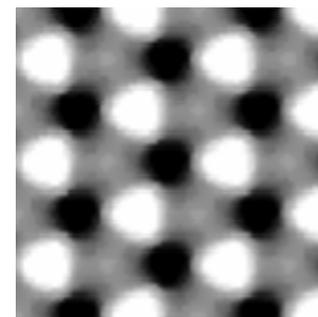
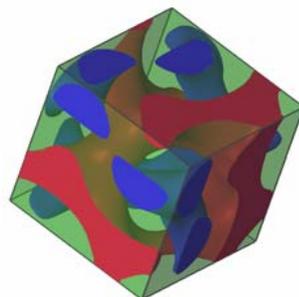
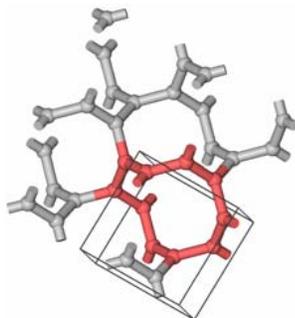
Q_{230}
($Ia3d$)



O_{70}
($Fddd$)



Q_{214}
($I4_132$)



Lattice

Morphology

Simulated TEM

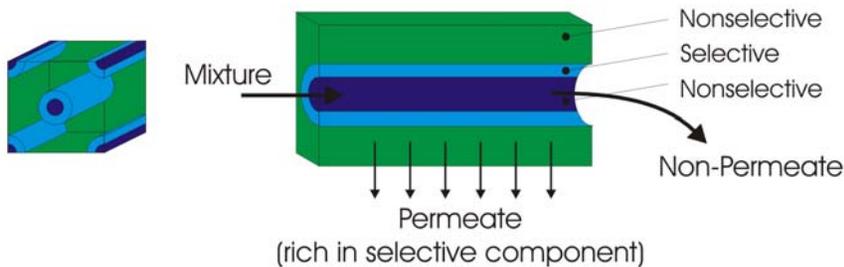
Experimental TEM

Potential Applications



- Separations

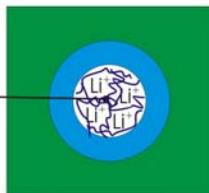
ABC Triblocks



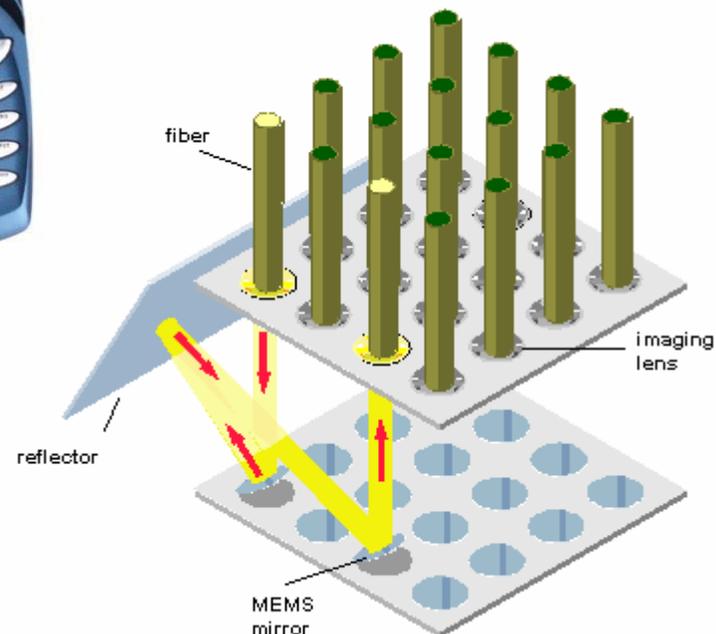
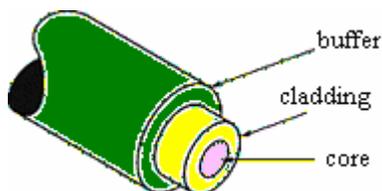
- Ion Conduction
(fuel cells, lithium-ion batteries)

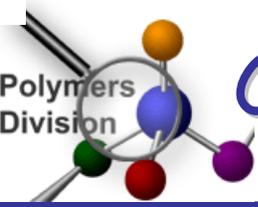


ABC systems containing PEO blocks can be selectively doped with lithium salts



Shell layers and surrounding matrix can be chosen for insulating properties, to reduce PEO crystallinity and to provide mechanical integrity

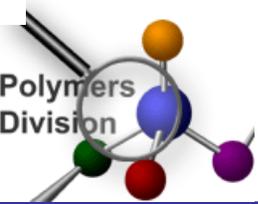




New materials are:

- **Highly Tailored:** Optimized to meet a *specific* application.
 - Exact chemistry, microstructure, surface properties, biocompatibility...
- **Highly Formulated:** Include many components on many levels.
 - molecular, mixtures, processed and fabricated structures...
- **Exhibit Complex Behavior:** Properties are governed by a plethora of (often competing) factors.
 - composition, molecular properties, specimen geometry, processing, environmental factors...

Discovery and optimization of new materials is difficult, costly and time consuming.

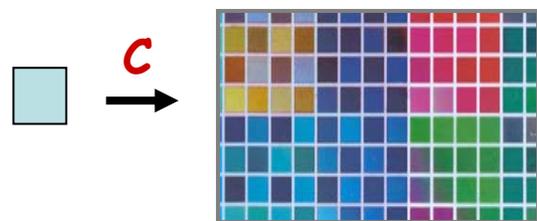


Combinatorial Methods

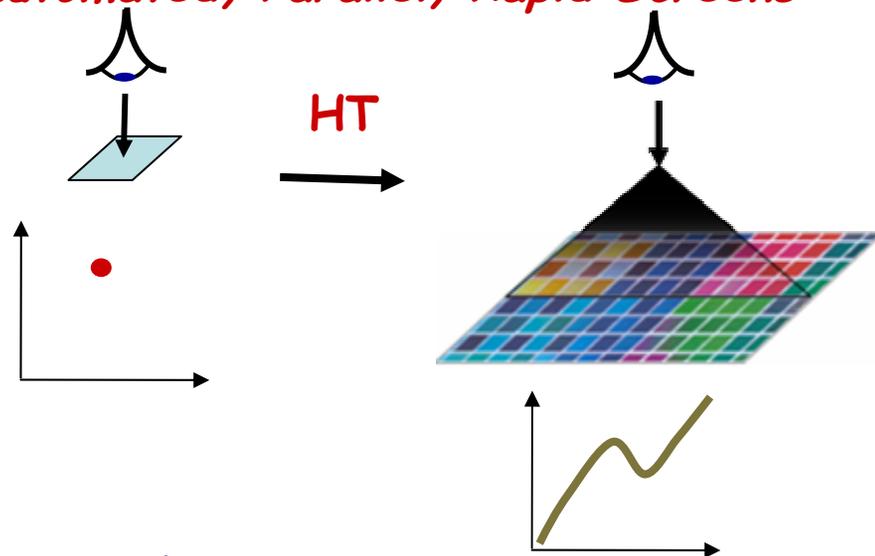


Combinatorial and high-throughput (**C&HT**) techniques accelerate the study and optimization of complex systems by launching research beyond the "one-at-a-time" experiment paradigm...

Single Specimens become
Multivariate Libraries



Slow, Single Measurements become
Automated, Parallel, Rapid Screens



C&HT

- Thorough exploration of large parameter spaces
- Rapid assessment and optimization of complex systems
- Increased productivity
- Reduced waste, Reduced use of expensive components



Interfacial Energy at the Substrate Surface

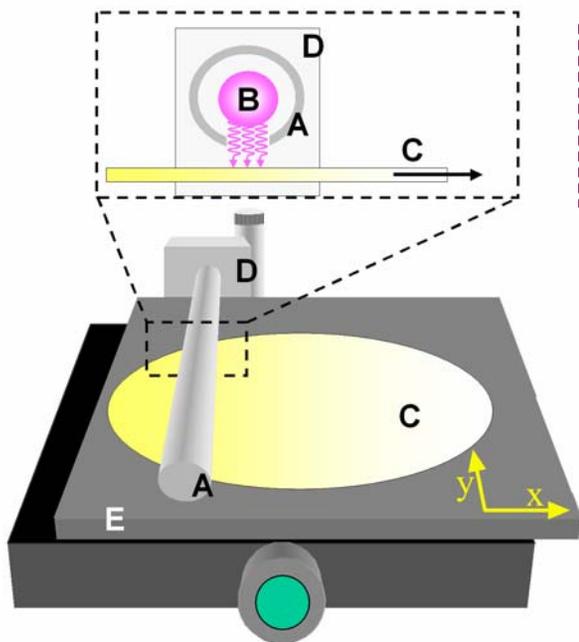
Surface Energy Gradients Using SAM's



Gradient Substrate Formation

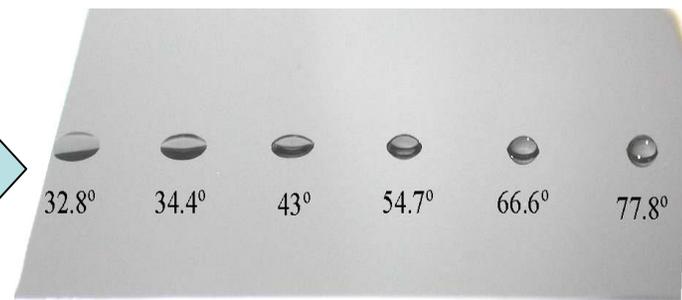
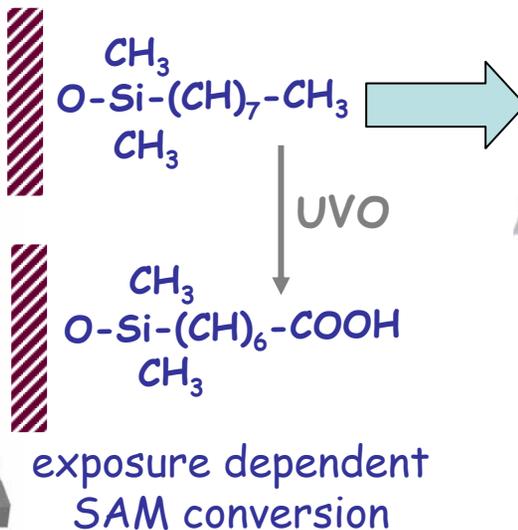


chlorosilane (ODS) SAM subjected to UV-ozone (UVO) exposure gradient

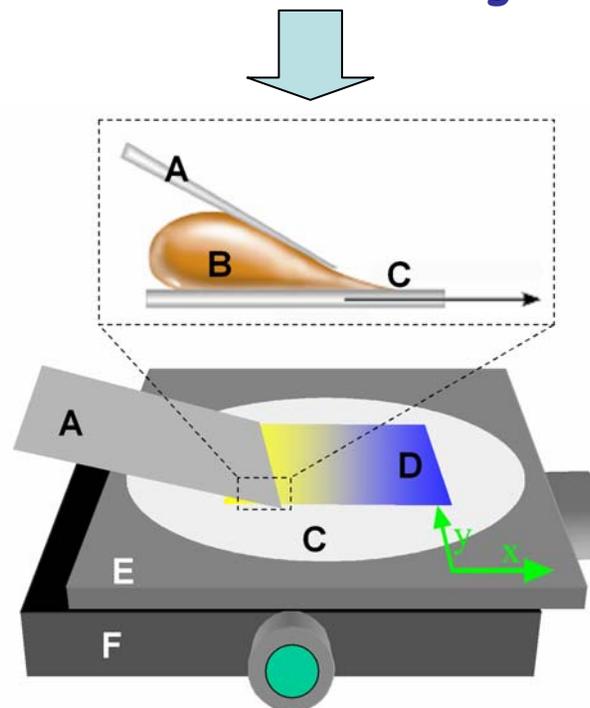


computer controlled motorized stage

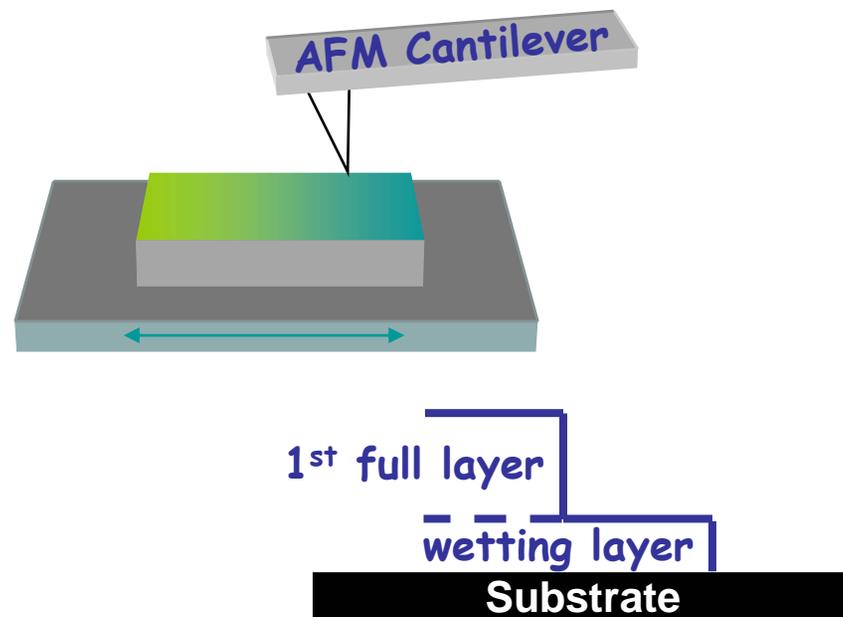
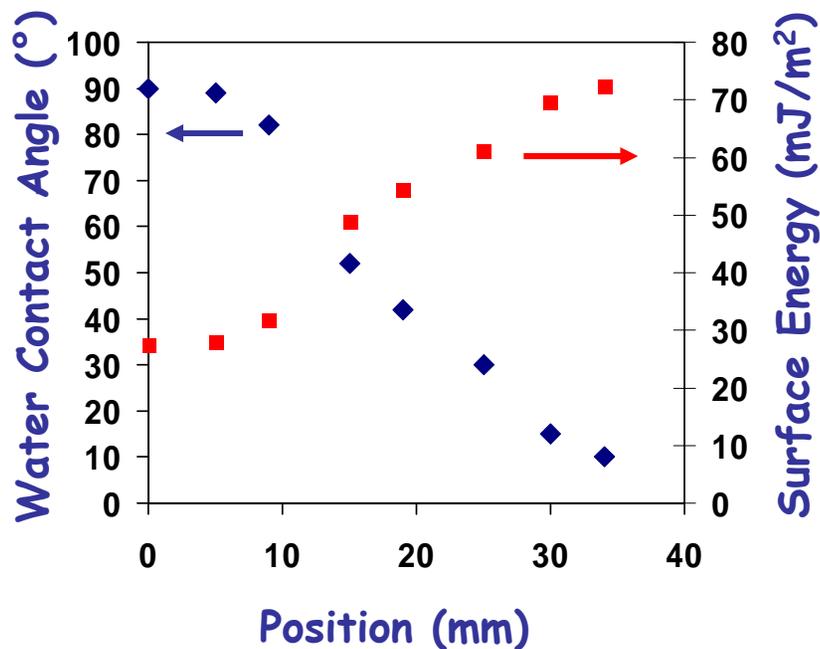
polymer film flow-coated on substrate



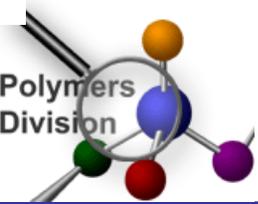
water contact angle



AFM of Gradient Sample



- Film thicknesses tuned for probing wetting layer and first full layer behavior
- Samples annealed at 110 °C (1-12 hours)
- Approximately 6 surface energies examined per sample



Bulk Data on ISO Polymers



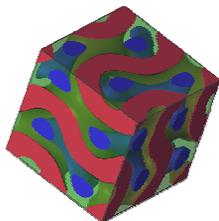
ISO-2a

$$M_n = 15.4 \text{ kg/mol}$$

$$f_o = 49/36/15$$

Double
Gyroid

$$d = 44 \text{ nm}$$



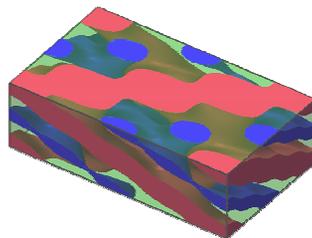
ISO-3i

$$M_n = 17.8 \text{ kg/mol}$$

$$f_o = 39/40/21$$

Orthorhombic
Net

$$d = 22 \text{ nm}^*$$



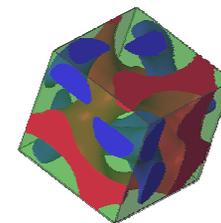
ISO-15a

$$M_n = 14.5 \text{ kg/mol}$$

$$f_o = 27/56/17$$

Alternating
Gyroid

$$d = 22 \text{ nm}$$



Increasing Poly(isoprene) Content

1st full layer

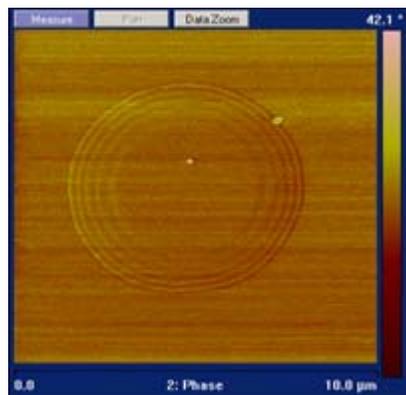
wetting layer

Substrate

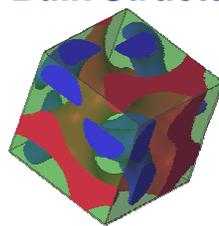
d_o



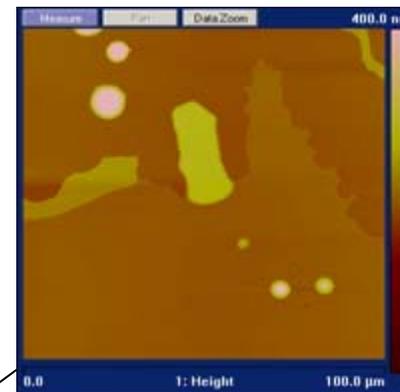
Polymer Microstructure using AFM



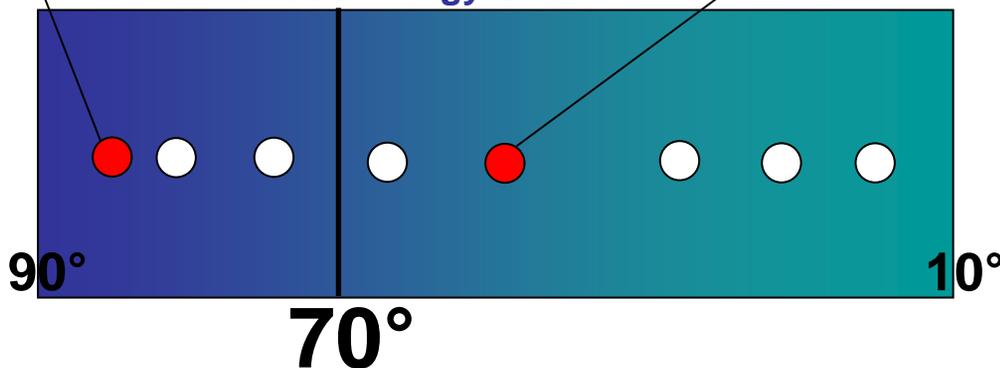
Bulk Structure



$f_o = 27/56/17$



Surface Energy Gradient

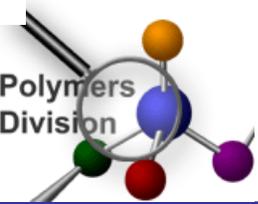


High Contact Angle

- Half period wetting layer
- Featureless islands and holes
- Likely surface parallel lamellae
- $d = 16$ nm (scratch test)

Low Contact Angle

- Dewetting, droplet formation
- Half period wetting layer
- Featureless islands and holes
- $d = 16$ nm (scratch test)



Dewetting of Polymer Film

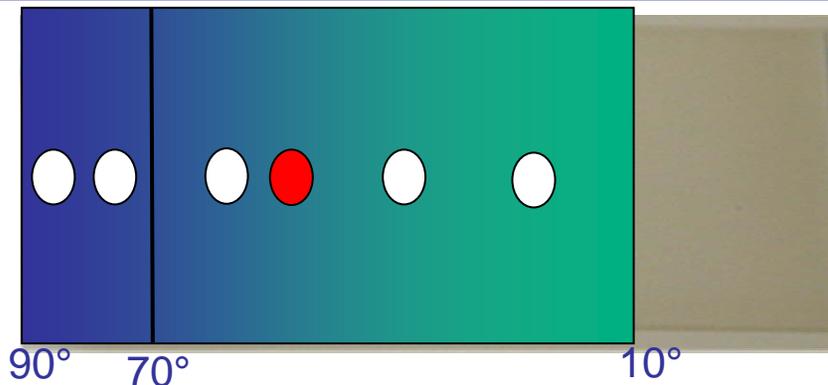


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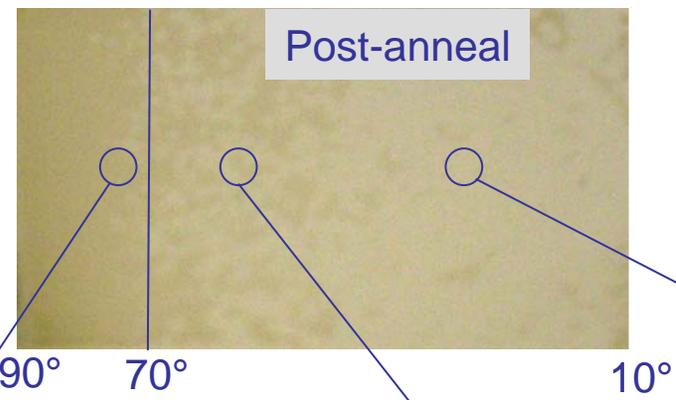
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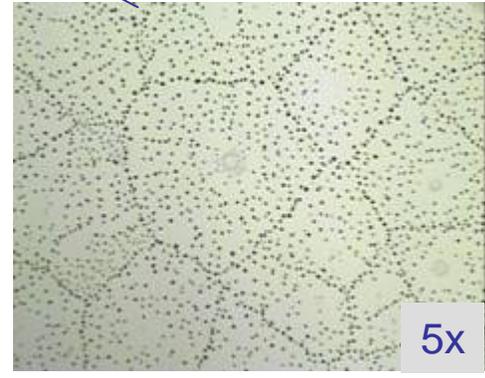
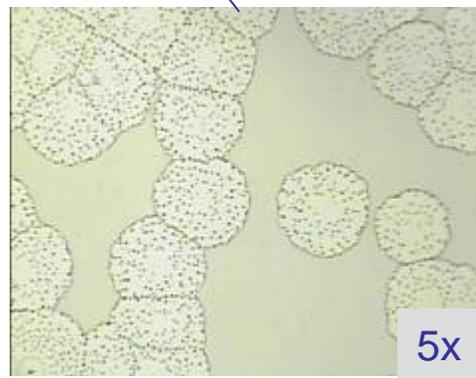
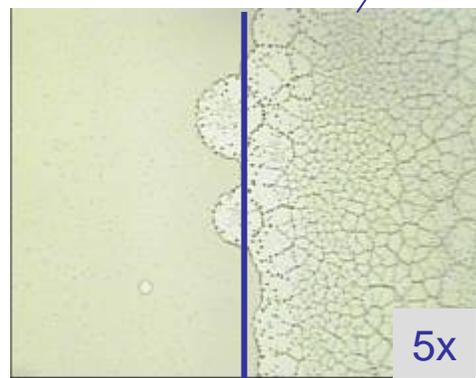
No Dewetting in Pre-Anneal Sample



Dewetting Observed After 2 Hours Annealing



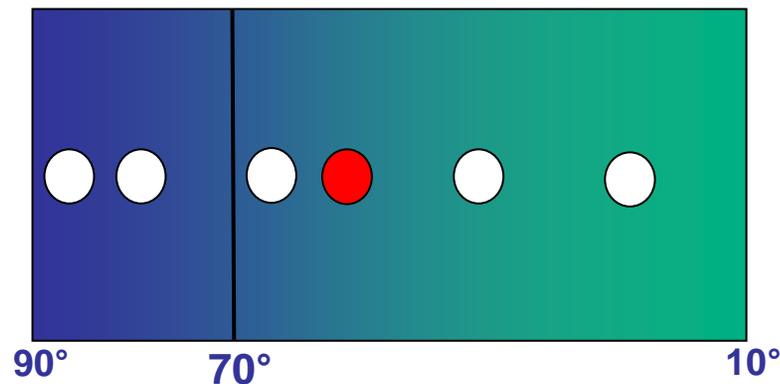
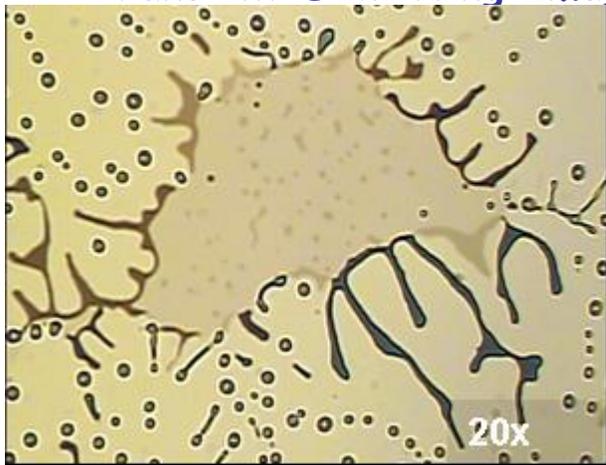
90° Contact Angle Reference Region



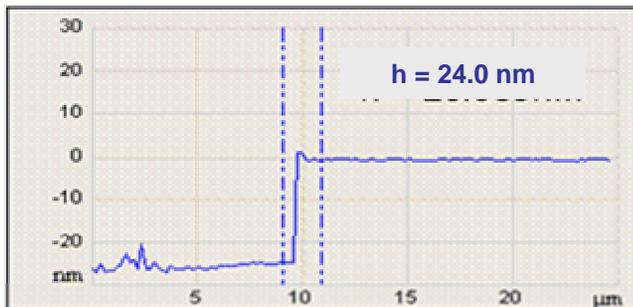
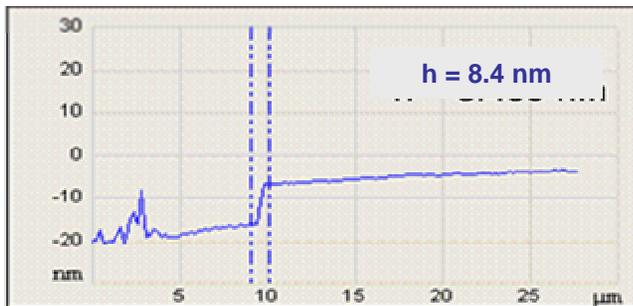
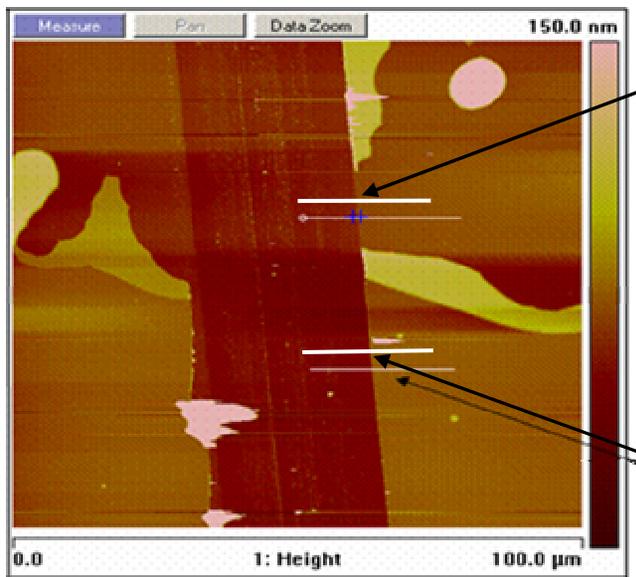
Autophobic Dewetting ?



Transient Dewetting Image



AFM Topography Image



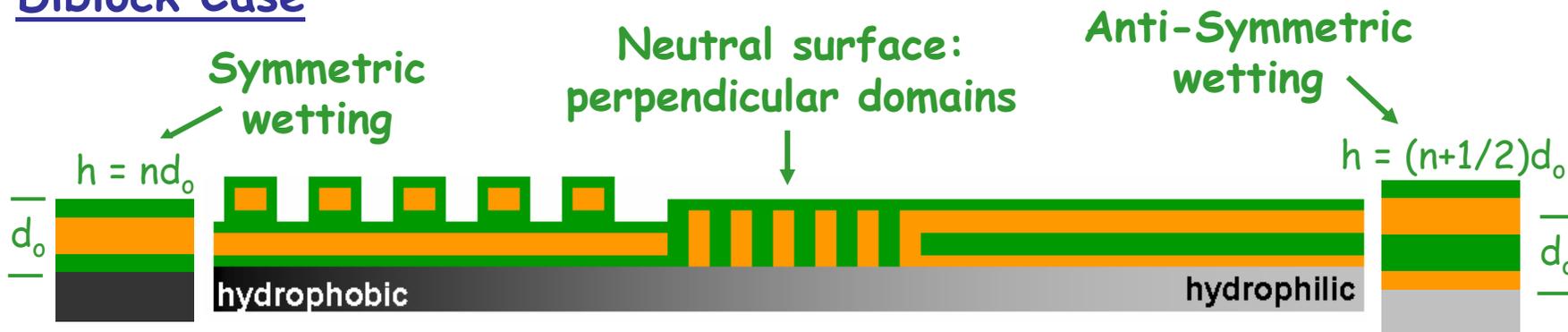
Wetting Layer
 $\frac{1}{2} d_0 \sim 8 \text{ nm}$

Domain Spacing
 $d_0 \sim 16 \text{ nm}$

Wetting Layer Composition Analysis



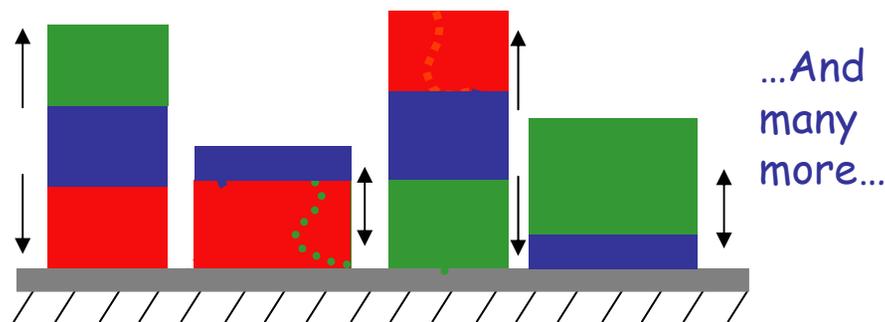
Diblock Case



Triblock Case

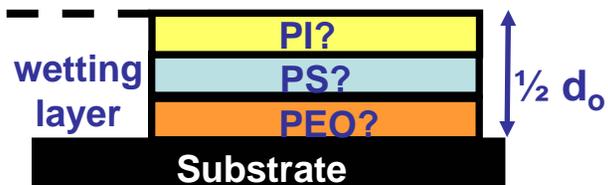
- Surface energy determines wetting layer composition profile
- Almost always asymmetric wetting layer
- Wetting layer influences polymer thin film structure

Sample Triblock Wetting Layer Composition Arrangements



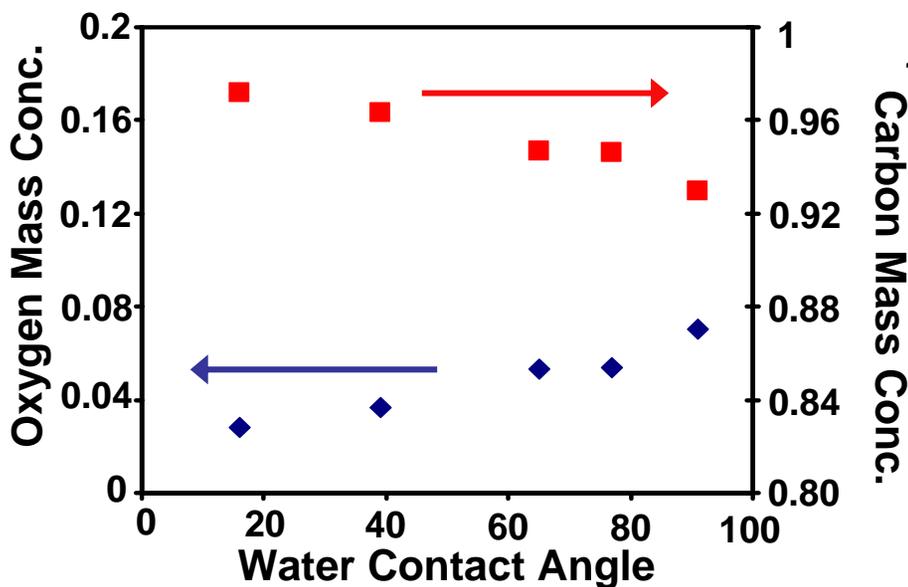
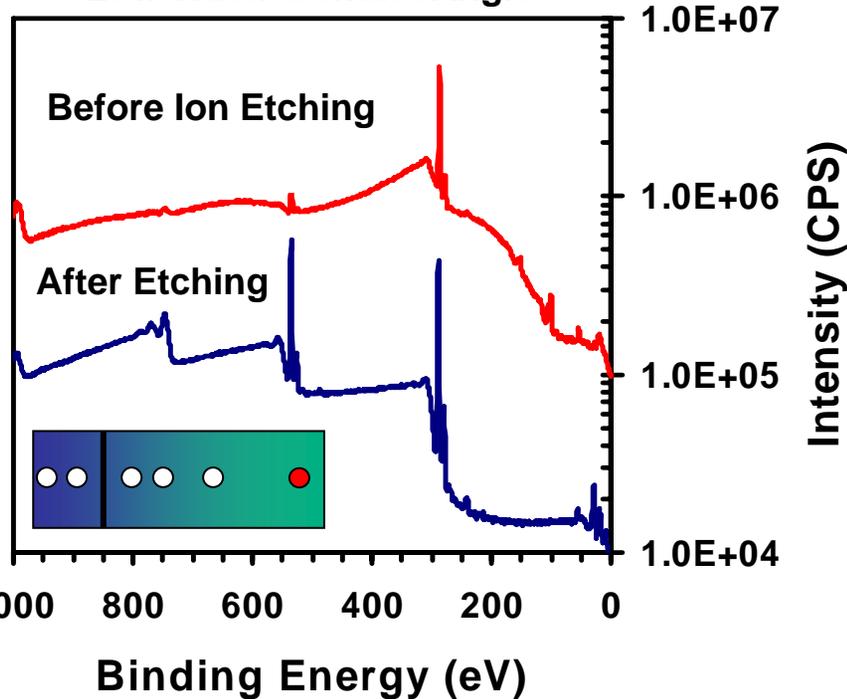
Much more complicated than diblock case!

XPS - Top Surface

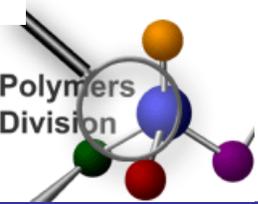


- Before etching - hydrocarbon surface
- After etching - oxygen rich surface
- PEO block preferential interaction with SiO_2 substrate
- Not all carbon accounted for at bottom surface

Low Water Contact Angle



- Top surface carbon concentration decreases as water contact angle of bottom surface increases
- Top surface oxygen concentration increases as water contact angle increases
- Conclusion – more poly(ethylene oxide) at bottom surface at lower contact angles



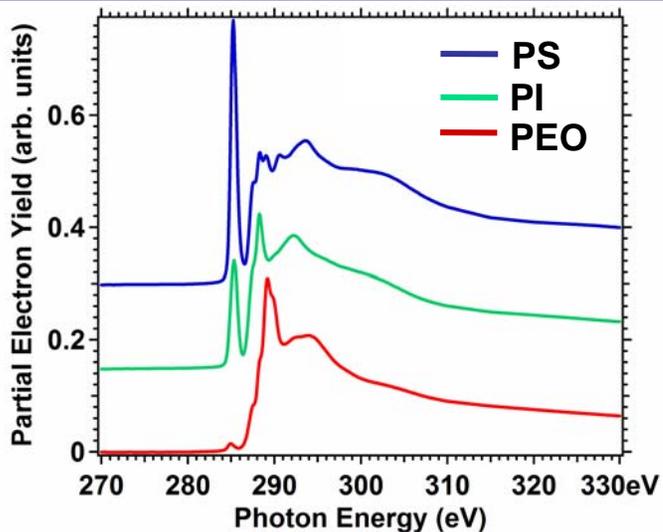
NEXAFS - Top Surface



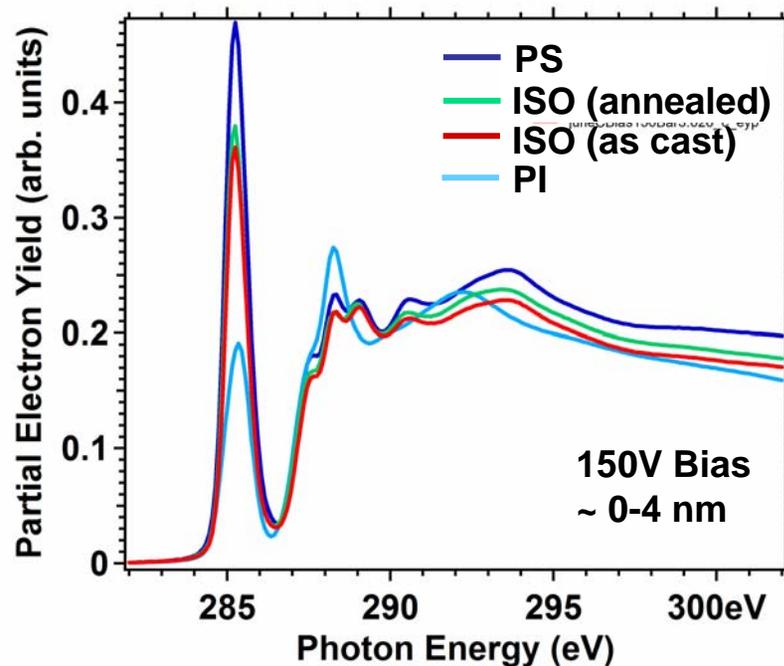
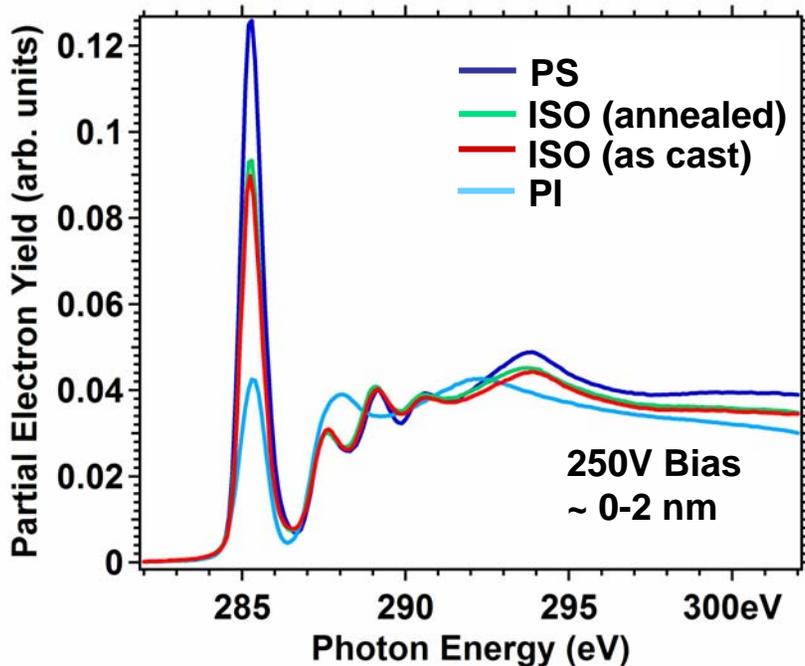
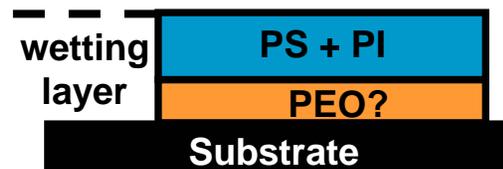
NCMC 2006

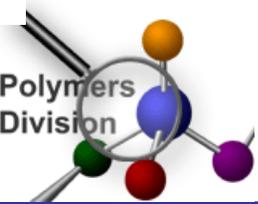
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- Examined film containing only wetting layer (low contact angle)
- Mixed PS/PI layer
- Minimal PEO detected down to ~6 nm



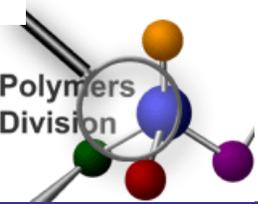


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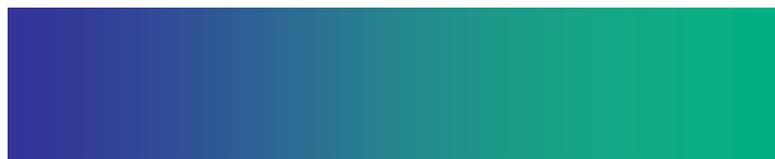
Bottom Surface Analysis



Sample Preparation

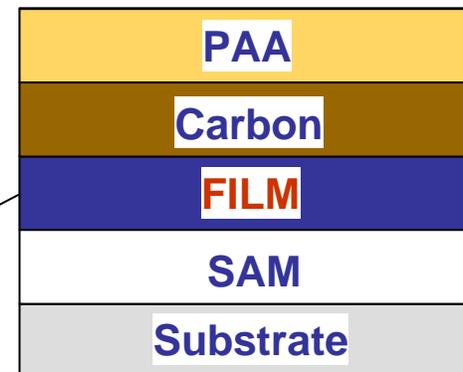
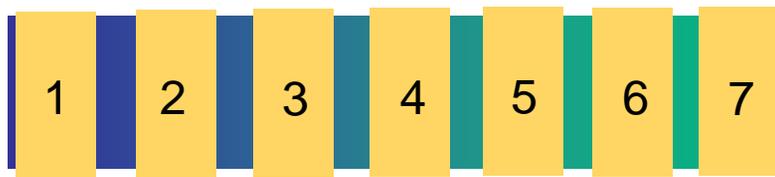


Gradient Film

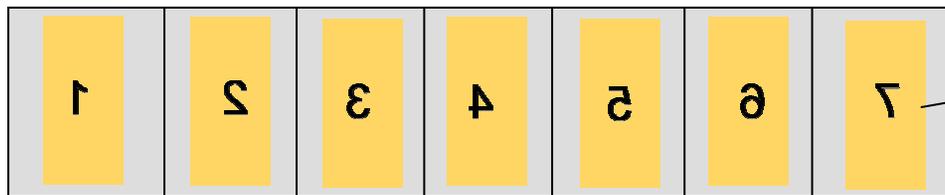
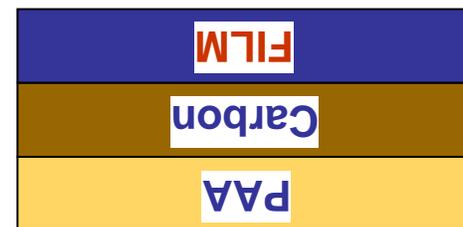


Evaporate Carbon Layer PAA/H₂O Solution on Film

Drying at 50 °C, Overnight



~ 75% Relative Humidity, 4-6 hours "Pop" PAA-Layered Films From Substrate



XPS Sample Holder

XPS Sample Holder



Bottom Surface Analysis



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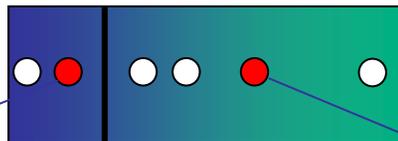
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TOF - SIMS

- PS and PEO detected at surface
- No PI detected at surface
- No SAM on surface (SAM remained on substrate)
- Significant PS content (poor etching behavior using SF_5^+ sputtering)

XPS

- PEO and unsaturated hydrocarbon detected
- Relative compositions determined using oxygen atomic concentration as basis
- Layer composition affected by surface energy



XPS

Atomic Conc. (O) = 5.2%

Carbon:Oxygen Ratio = 18.3:1 ~ 18:1

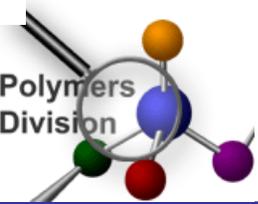
Surface PS:PEO Mole Ratio = ~ 2:1

XPS

Atomic Conc. (O) = 9.5%

Carbon:Oxygen Ratio = 9.6:1 ~ 10:1

Surface PS:PEO Mole Ratio = ~ 1:1



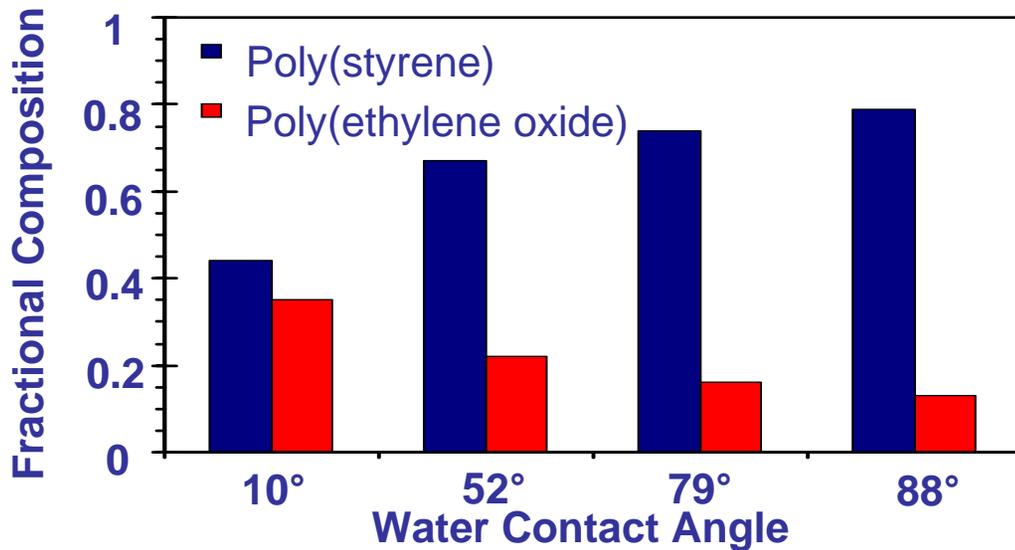
NEXAFS - Bottom Surface



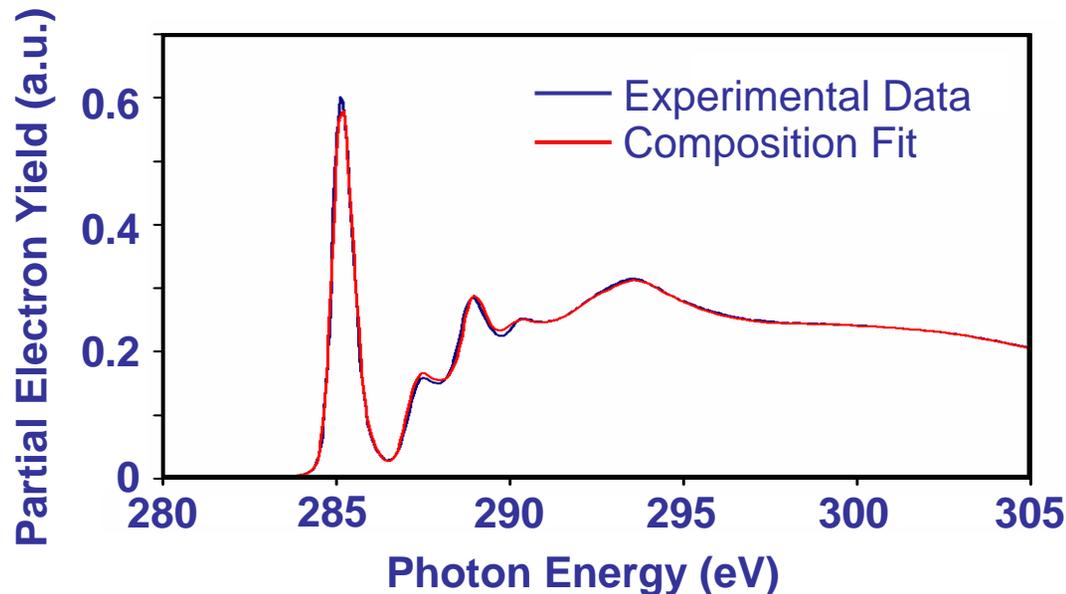
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- Poly(styrene) content increases as hydrophobicity of substrate (water contact angle) increases
- Poly(ethylene oxide) content decreases as hydrophobicity increases
- Minimal poly(isoprene) content at bottom surface

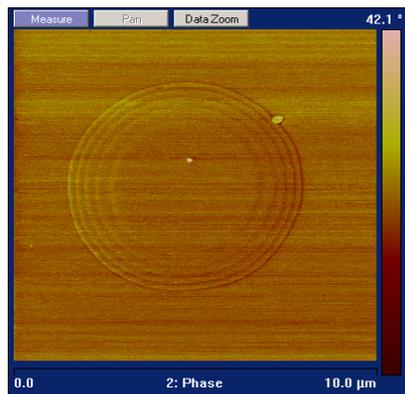


- Distinct differences in PS, PI, and PEO homopolymer carbon spectra
- Linear combination of spectra used to estimate sample compositions
- Good fit achieved in all cases

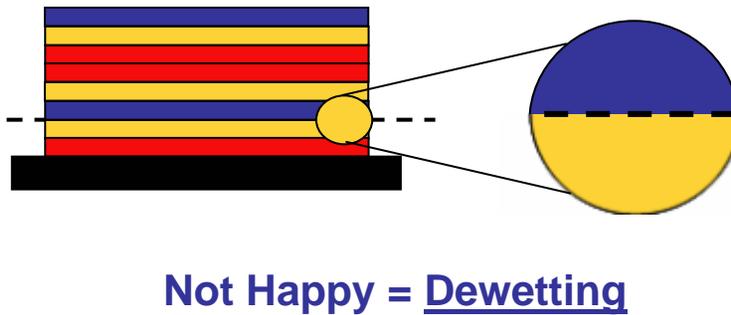
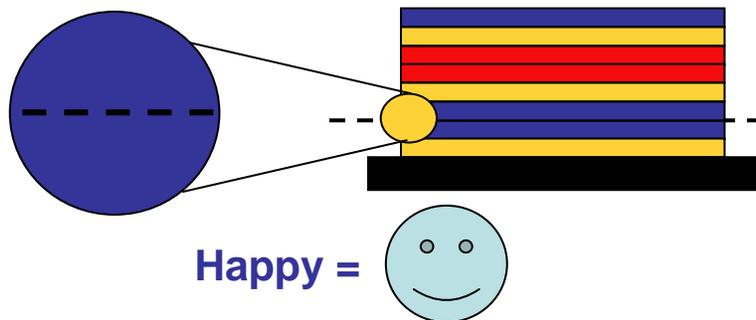
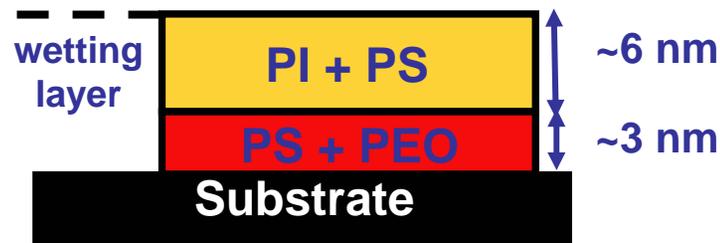
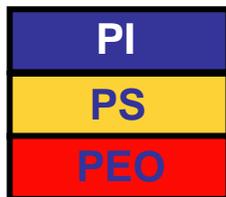
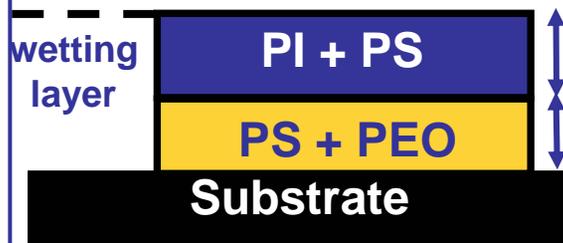
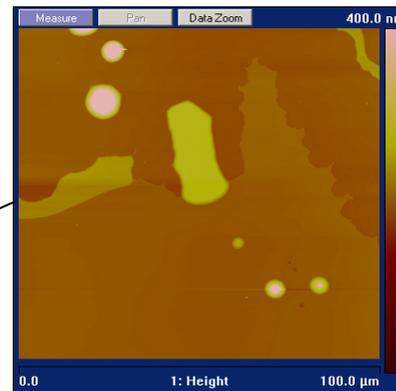
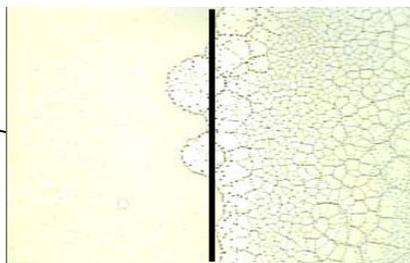


Wetting Layer / Substrate Effects

Low PI Content (27/56/17) [ISO]



70°

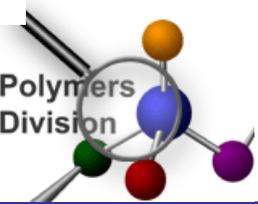




Summary Part I



- Composition of wetting layer a governing factor in film behavior
 - Wetting layer chemical expression is controlled by substrate surface energy
- Film morphology is dependent upon substrate surface energy
 - Motif shift away from bulk morphology
 - Anti-symmetric wetting layer found in all cases
 - Autophobic dewetting found at certain combinations of volume fraction and surface energy
- All films studied exhibit a morphological transition at $\sim 70^\circ$ substrate contact angle ($\sim 40 \text{ mJ/m}^2$)



Interfacial Energy at the Free Surface

Solvent Vapors



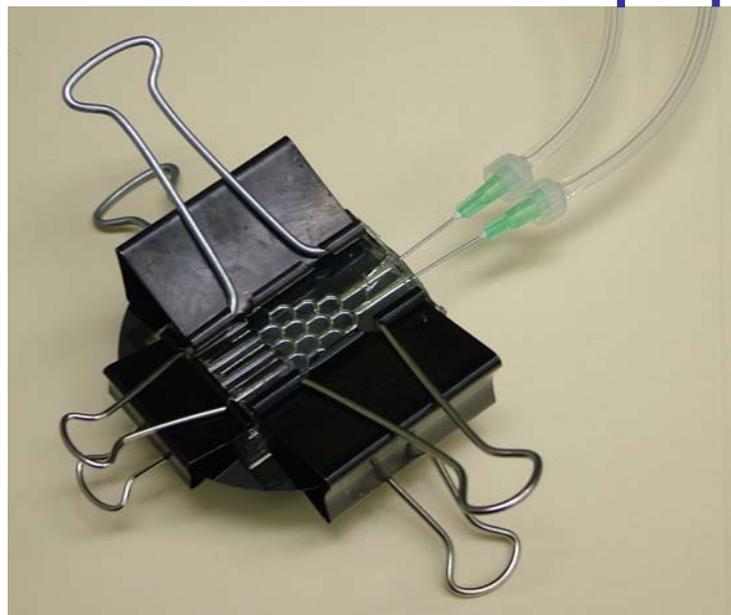
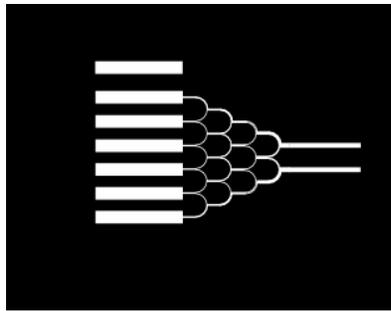
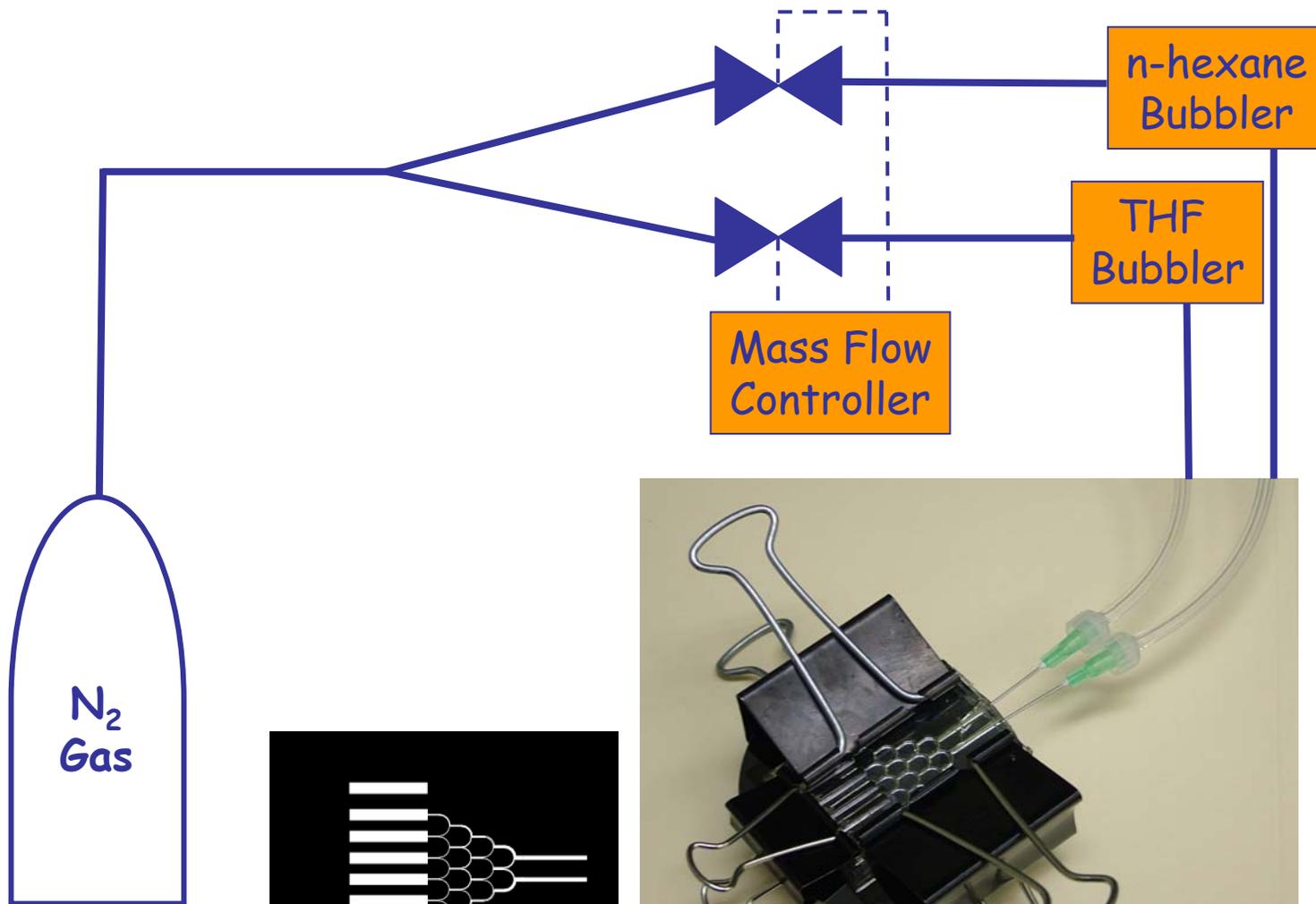
Solvent Vapors



- Control of free surface (non-substrate) interfacial energy of important
- Method to influence structure of pre-made polymer films
- Option for directed self-assembly
- Typical experiments performed in "bell jars" at long annealing times (days)



Solvent Vapor Device Discrete Gradient

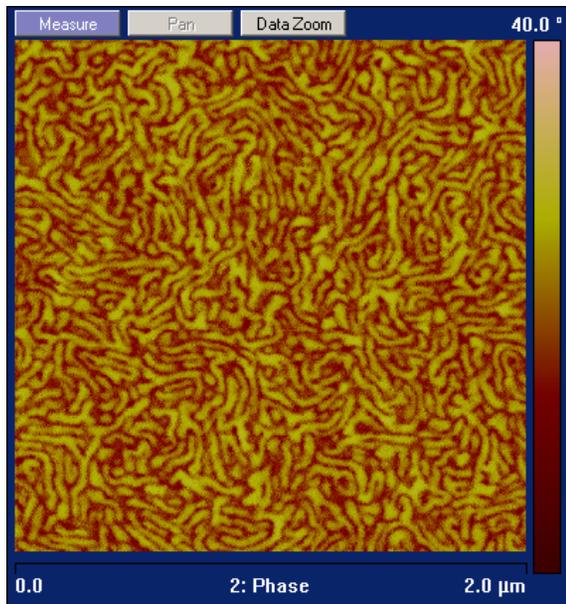




Control "Bell Jar" Experiments

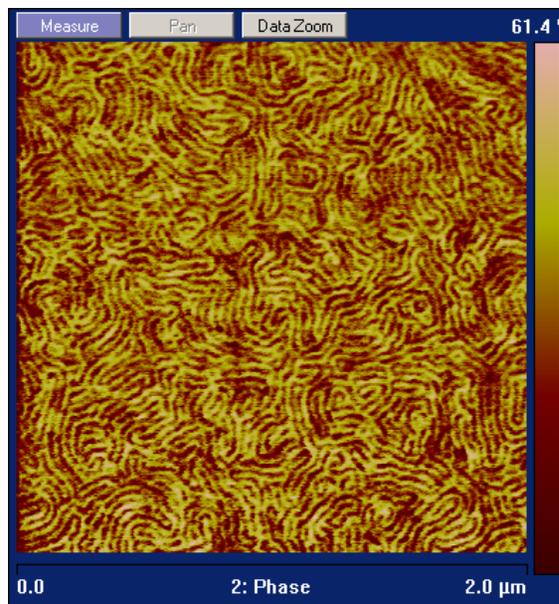


24 hour exposure time



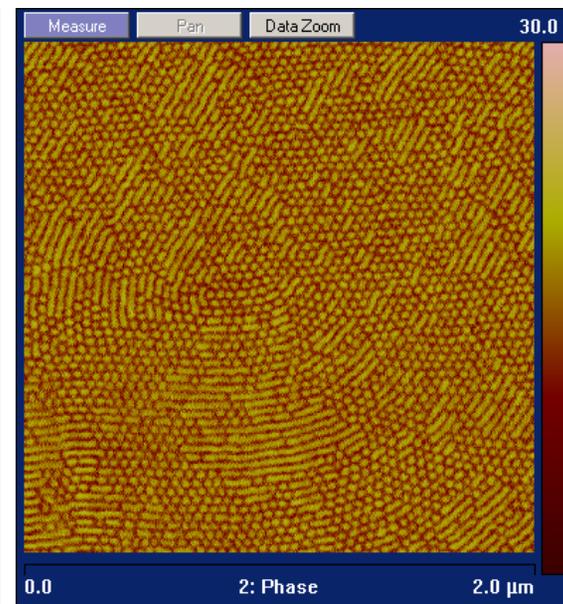
n-hexane Exposure

Swollen
parallel cylinders



Reference Film

Parallel cylinders



THF Exposure

Perpendicular cylinders
+
Dewetting

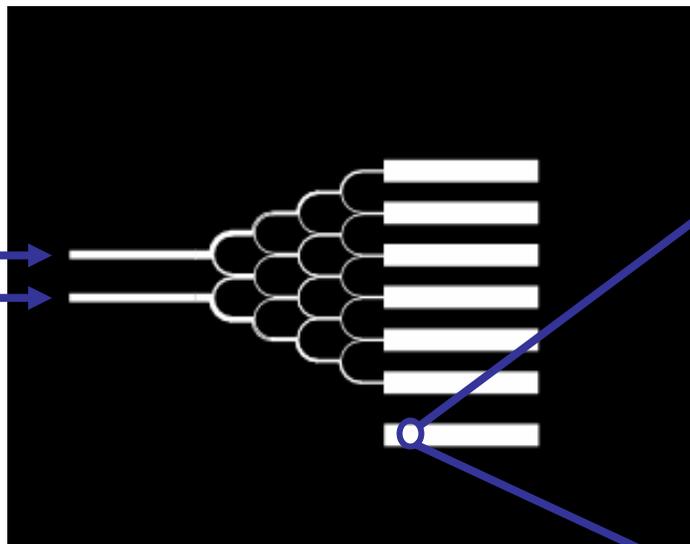


Gradient Device Experiments (Reference Channel)

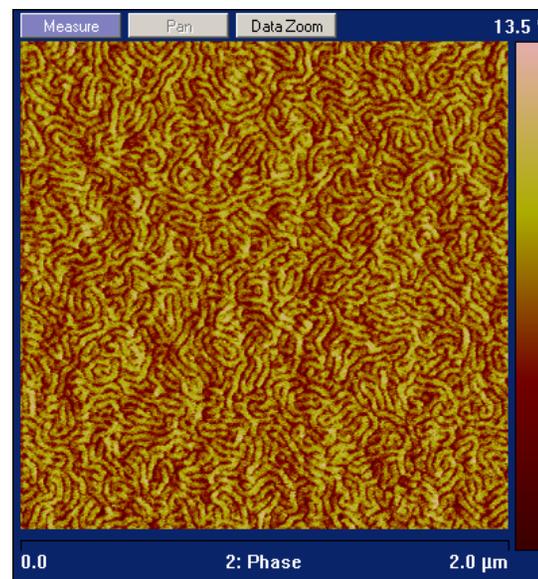
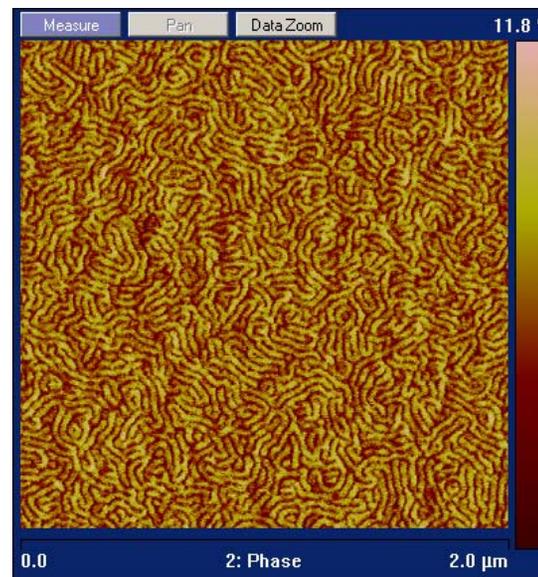


n-hexane

THF



- Fluorinated Acrylate does not influence polymer morphology
- Solvent Vapors do not appreciably penetrate device walls





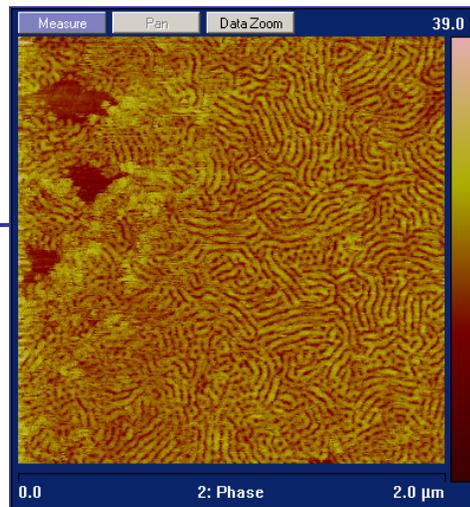
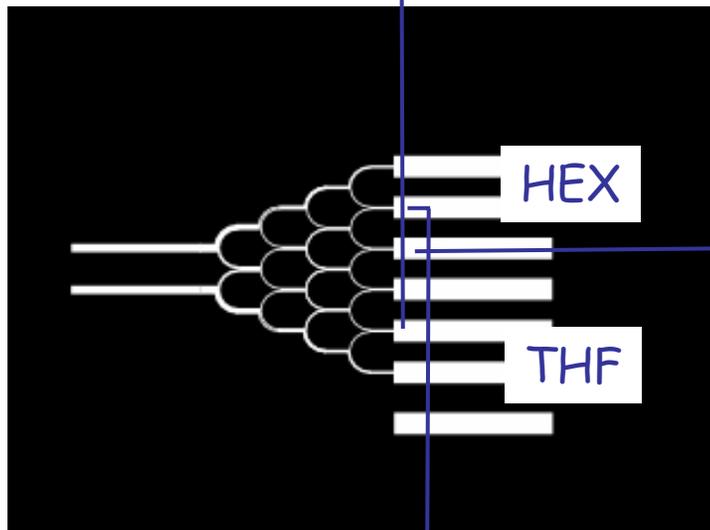
Gradient Device Experiments



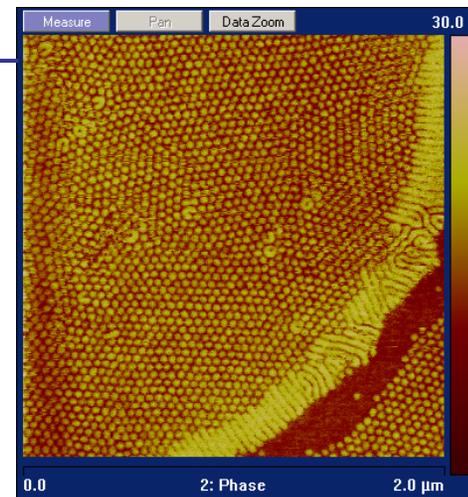
NCMC 2006

NIST / Delaware

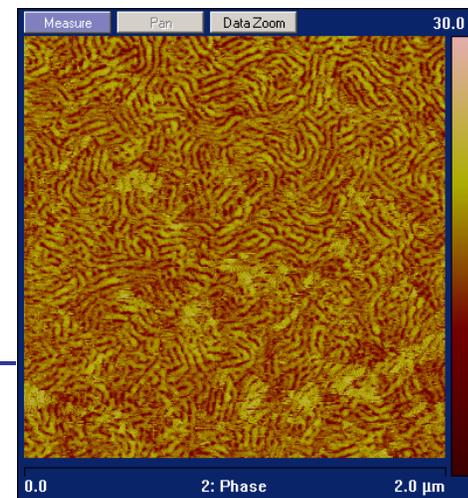
Thomas H. Epps, III



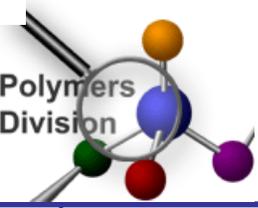
Channel 4 (81% THF)



Channel 2 (98% THF)



Channel 5 (46% THF)



Gradient Device Experiments (Across Channels)

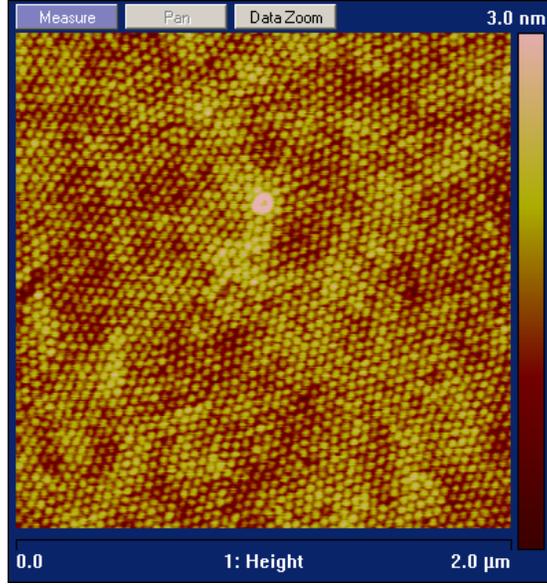


NCMC 2006

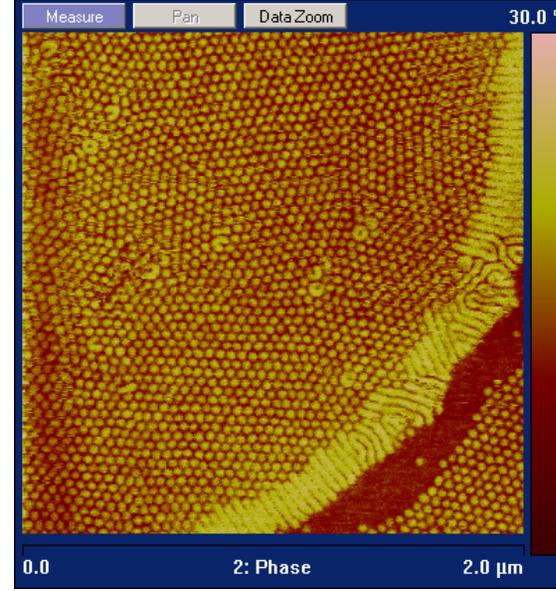
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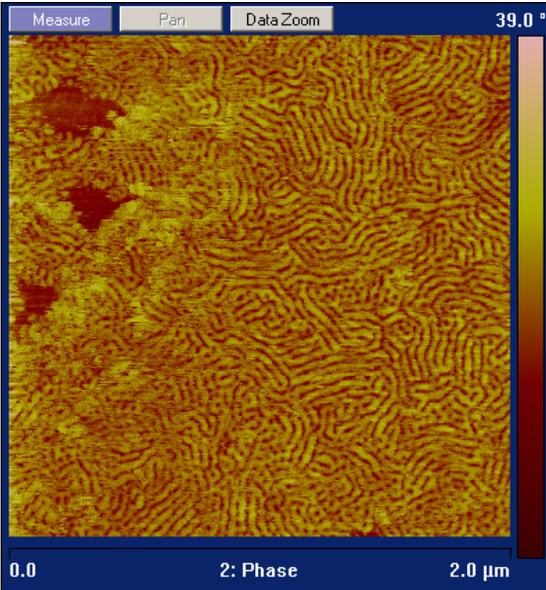
Channel 1
(100% THF)



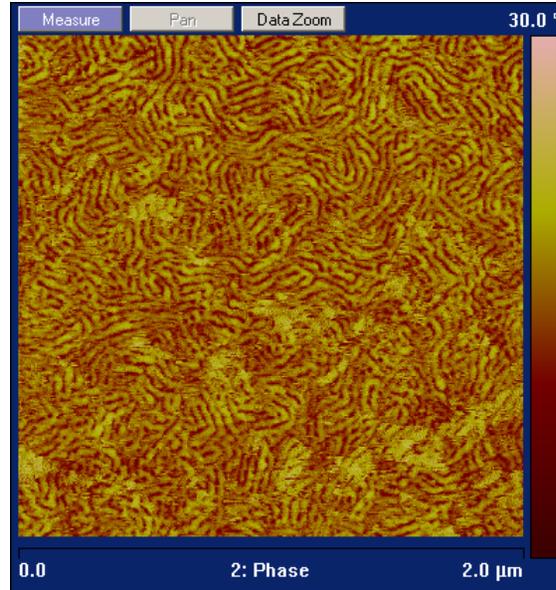
Channel 2
(98% THF)

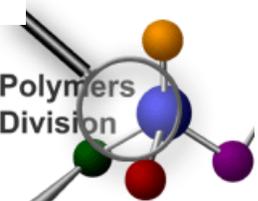


Channel 4
(81% hexane)



Channel 5
(46% hexane)





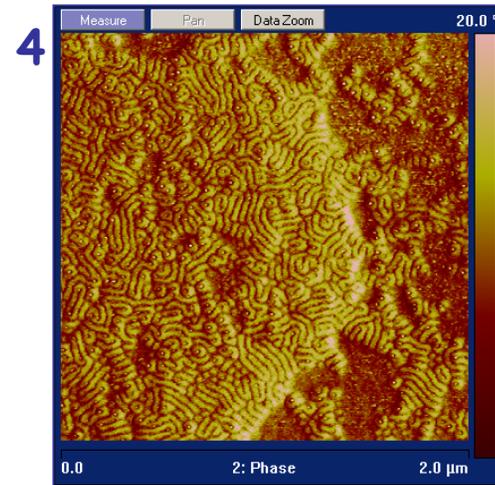
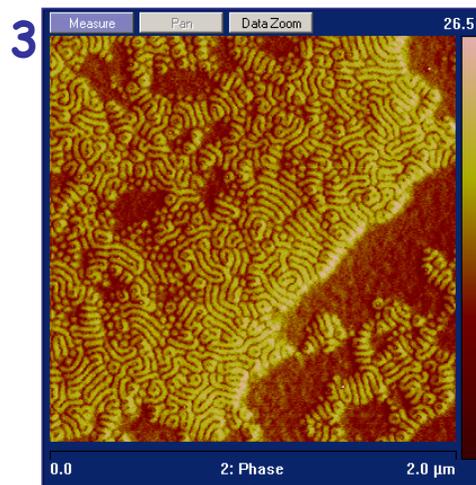
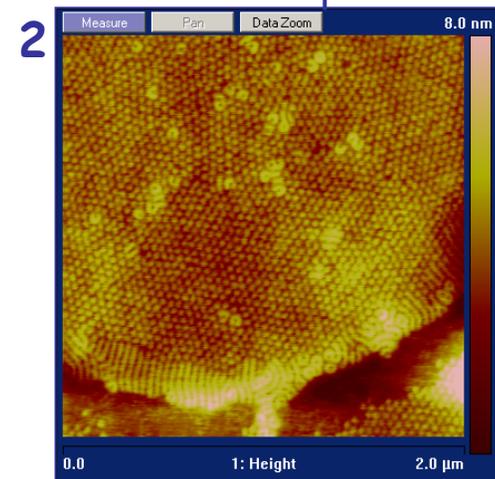
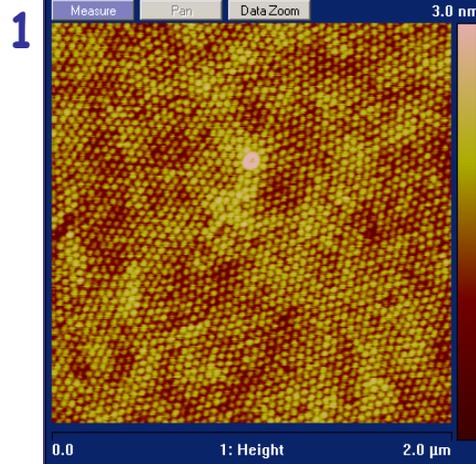
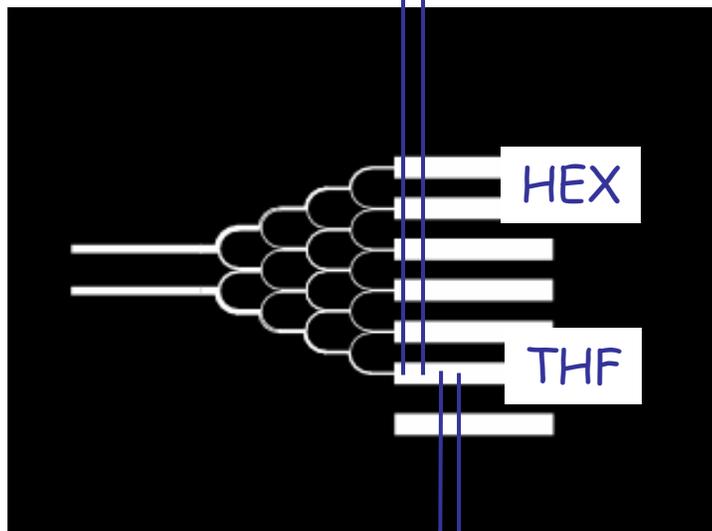
Gradient Device Experiments (Along Channels)



NCMC 2006

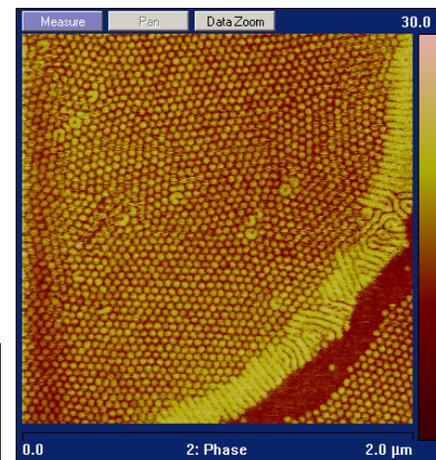
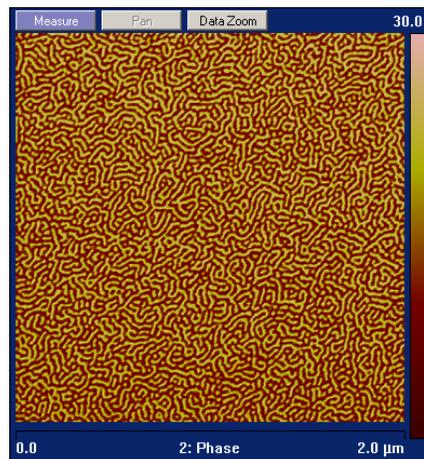
NIST / Delaware

Thomas H. Epps, III

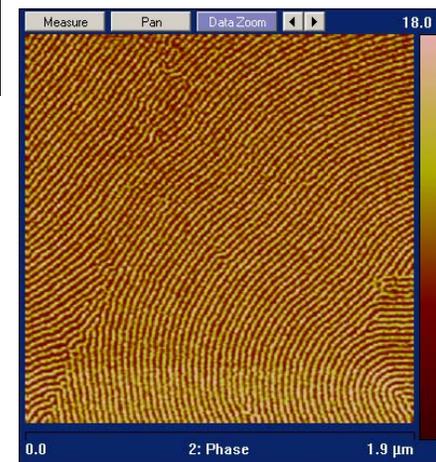


- Thin films annealed in various solvents
- Parallel versus perpendicular orientations
- Possible uses include adjusted the transport direction of membrane materials

Solvent A



Solvent B





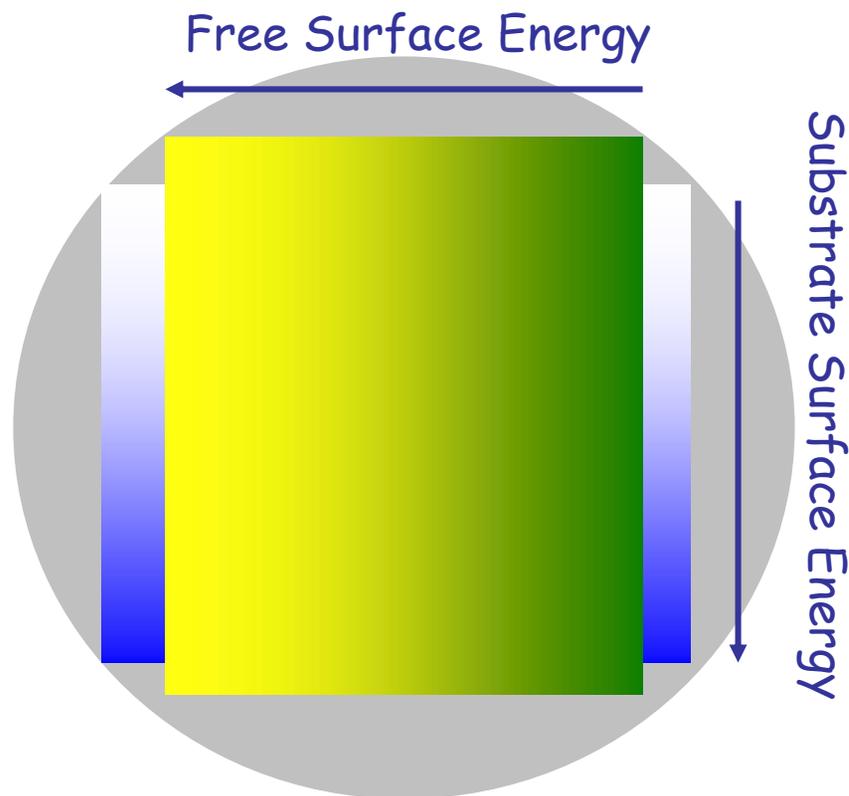
Summary Part II



- Fluorinated acrylate suitable for solvent vapor experimentation (minimal vapor penetration)
- Discrete solvent vapor gradients created using acrylate device
- Gradients behavior mimics control (bell jar) experiments using both pure and mixed solvent vapor streams
- Variations both across channels and along single channel



Next Step - 2D Combinatorial Gradient



Example of two-dimensional gradient for characterizing block copolymer response to surface fields



Acknowledgements



Michael J. Fasolka
Dean DeLongchamp
Erin Jablonski (Bucknell)
Dan Fischer
J. Brian Hutchison
Bryan D. Vogt
Kristen E. Roskov
Chang Xu
Matthew L. Becker
Kathryn Beers
Frank Bates (Minnesota)



University of Delaware

Chemical Engineering

- This work was supported by an NRC Postdoctoral Fellowship and the NIST Combinatorial Methods Center